## WHAT IS CLAIMED IS:

1. An antimicrobial material comprising:

a first fiber; and

a second fiber,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 2. The material of claim 1, wherein the first fiber is manmade.
- 3. The material of claim 2, wherein the first fiber is a polyester.
- 4. The material of claim 1, wherein the second fiber is manmade.
- 5. The material of claim 4, wherein the second fiber is an acetate.
- 6. The material of claim 1, wherein the agent is antimicrobial, antifungal, or antibiocidal.
  - 7. The material of claim 4, wherein the antimicrobial agent is Triclosan.
  - 8. An antimicrobial material comprising:
    a first fiber comprised of a polyester; and
    a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, the second fiber is at least about 25% by weight of the total fabric, and the acetate is comprised of at least one antimicrobial agent.

- 9. A hunting garment comprising:
  - a first fiber comprised of a polyester; and
  - a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 10. A hunting accessory comprising:
  - a first fiber comprised of a polyester; and
  - a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 11. A protective garment comprising:
  - a first fiber; and
  - a second fiber,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 12. A method of manufacturing an antimicrobial material, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.
- 13. A method of manufacturing a hunting garment, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.

14. A method of manufacturing a protective garment, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.